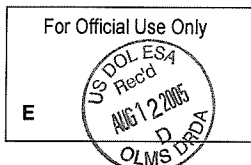


FORM LM-30

LABOR ORGANIZATION OFFICER AND EMPLOYEE REPORT

Form approved
Office of Management
and Budget
No. 1215-0188
Expires 11-30-2006

This report is mandatory under P.L. 86-257, as amended. Failure to comply may result in criminal prosecution, fines, or civil penalties as provided by 29 U.S.C 439 or 440.



READ THE INSTRUCTIONS CAREFULLY BEFORE PREPARING THIS REPORT.

1. File Number U - <u>5606</u>	2. Fiscal Year Covered From: <u>1</u> / <u>1</u> / <u>2004</u> Through: <u>12</u> / <u>31</u> / <u>2004</u>
3. Name and address of person filing. Name <u>NORMAN</u> <u>D</u> <u>VOORHEES</u> P.O. Box, Bldg., Room No., if any Street <u>851 PIERCE BUTLER ROUTE</u> City <u>ST. PAUL</u> State <u>MN</u> ZIP Code + 4 <u>55104-1634</u>	4. Name, file number, and address of labor organization. Name <u>IRON WORKERS LOCAL 512</u> Labor Organization File Number <u>022-158</u> P.O. Box, Building and Room Number, if any Street <u>851 PIERCE BUTLER ROUTE</u> City <u>ST. PAUL</u> State <u>MN</u> ZIP Code + 4 <u>55104-1634</u>
5. Position in labor organization. <u>ORGANIZER</u>	

Enter appropriate data below if, during the past fiscal year, you or your spouse or minor child directly or indirectly had any of the following interests (except as specified in the exclusions set forth in the instructions):

A. Held an interest in, engaged in transactions (including loans) with, or derived income or other economic benefit of monetary value from an employer whose employees your organization represents or is actively seeking to represent.	
6. Name and address of Employer (including trade name, if any). Name Trade Name, if any: P.O. Box, Bldg., Room No., if any Street City State ZIP Code + 4	7.a. Nature of Interest, Transaction, or Income. 7.b. Amount.

Signature

15. Signature and verification. The undersigned declares, under penalty of Perjury and other applicable penalties of the law, that all of the information submitted in this report (including the information contained in any accompanying documents), has been examined by the signatory and is, to the best of the undersigned's knowledge and belief, true, correct, and complete. (See the section on penalties in the instructions.)

Signed

Norman D Voorhees

On

7/6/05
Date

651-489-1488
Telephone Number

Name of Person Filing

NORMAN A VOORHEES

File Number U-

B. Held an interest in or derived income or economic benefit with monetary value from a business (1) a substantial part of which consists of buying from, selling or leasing to, or otherwise dealing with the business of an employer whose employees your labor organization represents or is actively seeking to represent, or (2) any part of which consists of buying from or selling or leasing directly or indirectly to, or otherwise dealing with your labor organization or with a trust in which your labor organization is interested.

8. Name and address of Business (including trade name, if any).

Name Twin City Ironworker Apprenticeship FundTrade Name, if any: P.O. Box, Bldg., Room No., if any Suite 500Street 3001 Metro DriveCity BloomingtonState MNZIP Code + 4 55425

9. Business deals with:



a. Labor Organization



b. Trust



c. Employer

10. If 9.b. or 9.c. is checked give trust or employer's name.

Name Trade Name, if any: P.O. Box, Bldg., Room No., if any Street City State ZIP Code + 4

11.a. Nature of such dealing.

Provides Apprenticeship Training and
Journey Person up grading services

11.b. Approximate dollar value of such dealing.

\$300,000.00

12.a. Nature of interest held or income received.

Box lunches provided in connection
with attendance at local and regional
joint apprenticeship trustee meetings on
1-28-04, 4-7-04, 8-12-04, 9-29-04,
10-6-04

12.b. Amount.

\$50.00